DORMER PRAMET™

Special Discount

For a limited time

Your partner for high productivity

Force X/M
solid carbide drills

15% OFF
for a limited time

Certainty at every turn™

ClineTool
An AFC Industries Company
ClineTool.com 866.561.3022

FORCE X/M

FORCE X solid carbide drill designed for multi-materials

Dormer Pramet's Force X program is a range of versatile solid carbide drills designed to provide an excellent level of performance with outstanding economy.

FORCE M solid carbide drill designed for stainless steel

The ideal choice for general engineering, sub-contract and high-production environments, the Force M delivers consistent performance and repeatability in ISO-M applications across diverse machines and conditions.

Features and benefits

- CTW – Unique flute construction with a continuously thinned web and rolled heel design.
- Modified 4-facet split point with large secondary chisel edge angle.
- Premium micrograin carbide substrate with TiAlN coating.
- 3×D and 5×D options available in solid and coolant-feed variants.
- 8×D with coolant-feed.

3×D

R457
Coolant-feed
R458
Solid

- 1/8 – 3/4 inch
- N30 – N1
- A – Z (R457)
- B – Y (R458)
- 3.00 – 20.00 mm

5×D

R453
Coolant-feed
R454
Solid

- 1/8 – 3/4 inch
- N30 – N1
- A – Y (R453)
- A – Z (R454)
- 3.00 – 20.00 mm

8×D

R459
Coolant-feed

- 1/8 – 3/4 inch
- N30 – N1
- A – Y (R453)
- A – Z (R454)
- 3.00 – 20.00 mm

Features and benefits

- CTW – Unique flute construction with a continuously thinned web and rolled heel design.
- S-Shape 4-facet split point with precise thin edge honing and strong outer corner design.
- Premium micrograin carbide substrate with TiAlN coating.
- 3×D and 5×D with coolant-feed.

3×D

R467
Coolant-feed

Ø 3.00 – 16.00 mm
Ø 1/8 – 5/8 inch

5×D

R463
Coolant-feed

Ø 3.00 – 16.00 mm
Ø 1/8 – 33/64 inch

Take advantage of this offer. Use **Promo Code: DRILL 2025** when ordering. Offer is not valid on purchases made by Eshop or EDI.

Scan to learn more about this promotion

ClineTool
An AFC Industries Company

ClineTool.com 866.561.3022