



# Now 50% Off\* – Tool-Up with the Industry’s Best High Feed Milling Cutters

**Achieve Peak Milling Performance with this  
Exclusive Offer!**

Experience the power of precision with the Seco High Feed SP – now available at a special discounted price for a limited time! It’s the combination that counts. Designed for tough ISO P, M, and S materials, this cutting-edge tool excels with its specialized cutting geometries, insert grades, and optimized lead angles. These features work together to increase material removal rates, improve chip evacuation, and extend tool life. Versatile and efficient, the Seco High Feed SP seamlessly handles copy milling, ramping, pocketing, face milling, and plunging, reducing the need for multiple tools. With its user-friendly design, operators can easily index inserts, minimizing errors, machine downtime, and scrap.

Don’t miss out on this opportunity to elevate your machining performance at an unbeatable price!

\*No minimum inserts or other purchase required to secure promotional pricing. Discount only applies to Seco High Feed SP cutter bodies. Limited time offer only available in US, Canada, and Mexico.

Special pricing valid from April 1<sup>st</sup> through June 30<sup>th</sup>, 2025.



ClineTool.com 866.561.3022

## High Feed SP – 4 Cutting Edges Inserts

Machined materials	First choice geometry - grade	Sharper alternative geometry	Stronger alternative geometry	Tougher alternative grade	Wear resistant alternative grade
<b>P</b> Steel	M10, MP2501 M14, MP2501	ME08 ME10	MD12 MD16	MP3000 MP3501	MK2050 MP1501
<b>M</b> Stainless steel	ME08, MS2050 ME10, MS2050	-	M10 M14	F40M, MP2050, MM4500	MS2500 MP2501
<b>R</b> Cast iron	MD12, MK2050 MD16, MK2050	M10 M14	-	MP3000 MP2501, MP3501	MP1501
<b>S</b> Superalloys and titanium	ME08, MS2050 ME10, MS2050	-	M10 M14	F40M, MP2050, MP3501	MS2500
<b>H</b> Hard materials	MD12, MP3000 MD16, MP3000	M10 M14	-	MP3501	MK2050 MP1501, MP2501



## High Feed - Limited Time Discount Pricing

Item Number	Designation	DC Diameter	DCX Max Diameter	ZFP Flutes	CPDN Pitch	Shank Type	Programing Radius	List Price (USD)	50% Discount (USD)
		inch	inch						
10097569	R217.21-01.25.16RE-SP10.3A	0.61	1.25	3	Normal	Combimaster	0.111	<del>\$543.00</del>	\$271.50
10097571	R217.21-01.50.20RE-SP10.4A	0.86	1.50	4	Normal	Combimaster	0.110	<del>\$606.00</del>	\$303.00
10128666	R220.21-02.00-SP10.5A	1.36	2.00	5	Normal	Arbor	0.110	<del>\$846.00</del>	\$423.00
10068158	R220.21-02.00-SP14.4A	1.10	2.00	4	Normal	Arbor	0.158	<del>\$803.00</del>	\$401.50
10068159	R220.21-02.00-SP14.5A	1.10	2.00	5	Close	Arbor	0.158	<del>\$846.00</del>	\$423.00
10068161	R220.21-02.50-SP14.6A	1.59	2.50	6	Close	Arbor	0.158	<del>\$980.00</del>	\$490.00
10068163	R220.21-03.00-SP14.7A	2.09	3.00	7	Close	Arbor	0.158	<del>\$130.00</del>	\$65.00
10068164	R220.21-04.00-SP14.8A	3.09	4.00	8	Close	Arbor	0.158	<del>\$1310.00</del>	\$655.00
10097587	R220.21-03.00-SP18.6A	1.85	3.00	6	Close	Arbor	0.213	<del>\$1000.00</del>	\$540.00
10097588	R220.21-04.00-SP18.7A	2.85	4.00	7	Close	Arbor	0.212	<del>\$1260.00</del>	\$630.00
10097589	R220.21-05.00-SP18.8A	3.84	5.00	8	Close	Arbor	0.212	<del>\$1410.00</del>	\$705.00
10097590	R220.21-06.00-SP18.10A	4.84	6.00	10	Close	Arbor	0.212	<del>\$1850.00</del>	\$925.00

Additional inch and metric range for High Feed SP cutter bodies and inserts available on [secotools.com](http://secotools.com).

