## WILLIAMS <br> (®)

## ClineTool

TRUSTED.
Williams Torque Wrenches provide high torque accuracy and repeatability.

## WHY PROPER TORDUE IS SO IMPORTANT!

It's about safety, reliability, and performance. EVERY manufacturer, whether it's in aerospace, motor vehicles, precision equipment, power generation, etc., specifies critical fastener torque for important reasons; under or over tightening critical fasteners can lead to product failure. And product failure means downtime, higher costs, potential injury, and more.


## WHAT IS TORDUE PLUS ANGLE?

 Torque Plus Angle creates a more exact clamp load for torque-sensitive equipment.
## WHAT IS TORDUE?

Torque is rotational or turning force.
Torque is measured in length and force: Length means distance from "center of drive" to "center of handle". Force means "pounds", "Newtons" etc.


HOW DO YOU CALCULATE TOROUE?
Torque $=$ Length $\times$ Force
The standard torque formula used to calculate torque is: " $L x F=T$ "
EXAMPLE: 2 ft . (length) $\times 30 \mathrm{lbs}$. (amount of force at center of handle) equals 60 ft . lbs. of torque ( 60 Ft . Lbs.)


## WHAT DOES TORQUE DO?

## Torque creates a "Clamp Load" to join two pieces of material.

- Bolts (or threaded fasteners), are designed to create clamping force, also called "clamp load".
- When torque is applied to a threaded fastener, it draws together the joint, (two pieces of material).
- As additional torque is applied to the fastener, the joint is pulled together creating a clamp load as the fastener begins the stretching process. It's this fastener stretch that creates and maintains clamping force, like a stretched bungee cord maintaining tension.
- The actual amount of clamp load is determined by several factors:
- The amount of torque applied to the fastener.
- The material and grade of the fastener.
- The external friction on the joint - friction under the fastener head, and friction between the threads of the fastener and material it's connected to.



## WHY IS APPLYING PROPER TORQUE IMPORTANT?

## Creating proper Clamp Load prevents damage and equipment failures.

- Safety \& Performance: Applying accurate torque is critical to assembly applications, engines and precision equipment.
- Creating a proper clamp load is the main objective when applying torque to a fastener. Engine cylinder heads, pipe coupling, wheels, all need to be "clamped" uniformly to specific torque values.
- There are three main factors that affect the correct application of torque: (1) Condition of components, (2) Accuracy of torque instrument, (3) Properly applied torque values.
- Applying torque incorrectly can lead to stripped threads, premature loosening or broken fasteners that can cause catastrophic failure. Leaking joints may cause engine or equipment failures.


## STRONG.

Quality torque products are designed for dependable long life and accuracy in the most demanding applications.

## VALUED.

Every Williams precision torque wrench is hand calibrated and comes with a its own calibration certificate.

MULTIPLE DRIVES AVAILABLE
1/4", 3/8", 1/2", 3/4" and $1^{\prime \prime}$ square drives.

## QUICK

 RELEASE BUTTONS provide good socket retention as well as easy socket removalMULTIPLE SLALES AVAILABLE
Available in single scale (in/ft lbs) or dual scale (in/ft lbs and Nm ) models.

POSITIVE LOCK
with spring loaded pull down lock ring.

KNURLED GRIP HANDLES
for positive grip retention.

## WILLIAMS TORQUE PRODUCTS ARE BUILT TO MEET [AND EXCEED] YOUR TORQUE NEEDS

The Williams line of Made-in-USA torque wrenches meets or exceeds ASME standards for high accuracy and repeatability. Every Williams precision torque wrench is hand calibrated and comes with a its own calibration certificate.


Made in U.S.A.

RUGGED PRDTEETION
Includes a blow-molded case to protect the wrench when not in use.

HIGHLY ACCURATE +/. $3 \%$ of
indicated value clockwise from 20 \% to $100 \%$ of full scale.

FULL TORQUE RANGE AVAILABLE
from 10-1000 in-lb to 5-1000 ft-lb ( 1.4 Nm - 1322 Nm ).

REDESIGNED INTERNAL MECHANISM provides improved repeatability and more linear torque between calibration intervals.

## INDIVIDUALLY SERIALIZED

with matching certificate of
calibration traceable to N.I.S.T.



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